



- PVC. Pres. glued fittings.
- PVC. Pres. glued-thread fittings
- NETVITC® Flange-coupling**
- Flanges and Adaptors
- Clamp saddles.
- GFRP. Hinged sleeves.
- P.P. Threaded fittings.
- P.P. Fittings.
- Butterfly valves.
- Ball valves.
- SYSTEM® Check valves
- NETWELL® Aspiration valves
- Lineal check valve.
- Check (non return) valve with spring
- Drip irrigation
- Micro-irrigat. fittings
- Filter.
- Fluids display socket
- PVC. Glue and cleaner



MANUFACTURED IN THE EU BY HIDROTEN, S.A. UNDER LICENSE AND TECHNOLOGY OF NETWELL SYSTEM®

Flanges and Adaptors

Innovation, Technology and Resistance,

The flanges and adaptors developed by Hidroten, S.A. offer the market one of the most complete and innovative ranges in existence.

They are products which are manufactured using direct injection moulding, ensuring maximum durability and resistance to pressure upon tightening.

with their exclusive system of flanges and Netvitc® couplings

Ø50/400
1 1/2" - 4"
P.V.C.
P.P.F.G.
P.A.

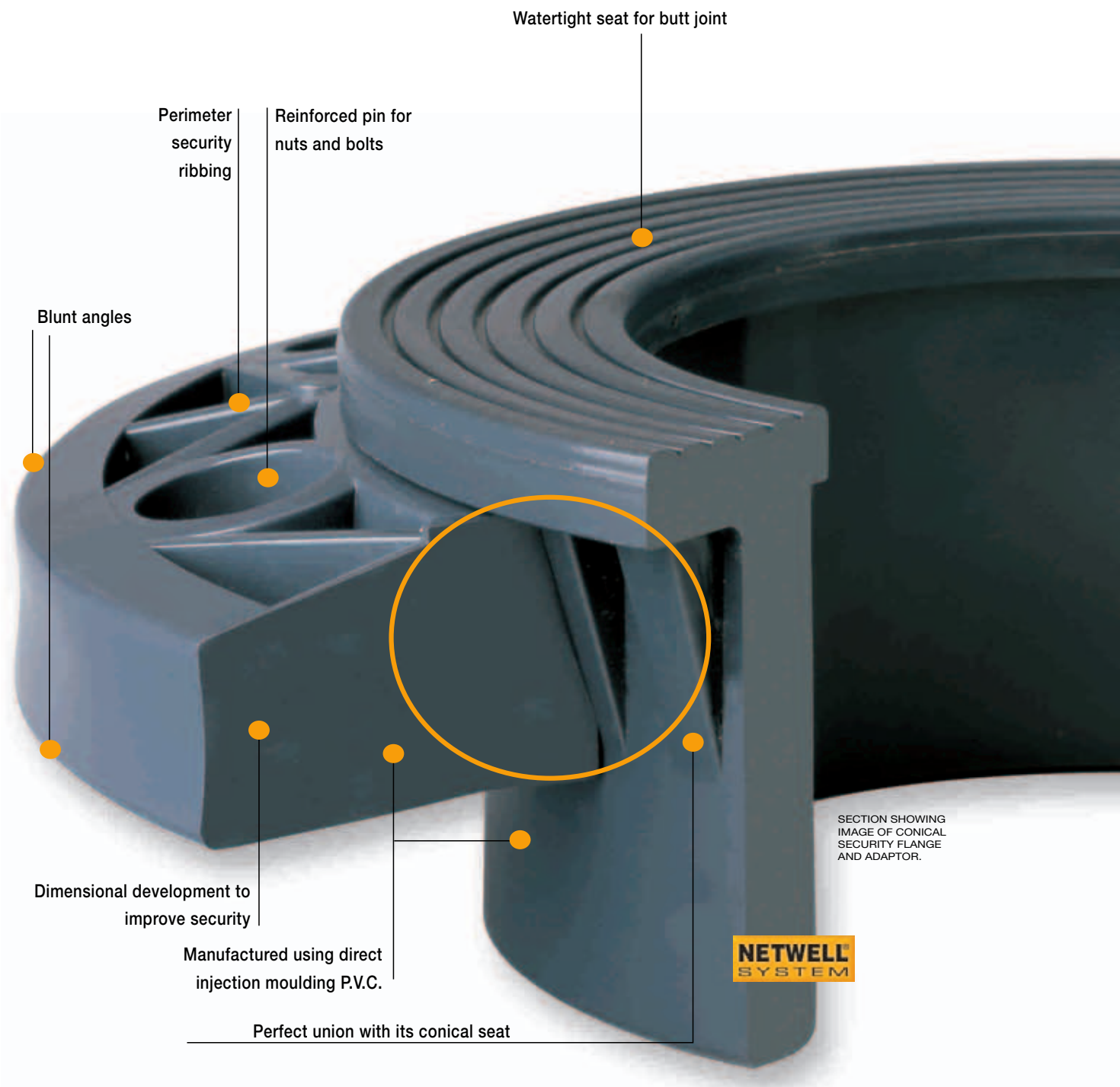


Nuevas Tecnologías

A complete range of flanges, adaptors and unions

-Amongst their principal features: our flanges and adaptors offer dimensional development and a perfect structure for their conical and plane seats. These features together with their exclusive moulding by direct injection guarantee maximum resistance to the pressure of tightening.

with maximum resistance



SECTION SHOWING IMAGE OF CONICAL SECURITY FLANGE AND ADAPTOR.

Generic characteristics:

- The family of flanges and adaptors by Hidroten, S.A. manufactured in P.V.C., PPFPG or PA, from Ø50 to 400 incorporate their own characteristics and technology which mark a differentiate with other traditional products on the market.
- Special flexure which eliminate cutting edges.
- Extra thickness with strengthened rib structured to obtain even greater resistance when tightening.
- Configuration in blunt channels to improve seating tightness of butt joint coupling.
- Numbering on the flanges indicate the order in which tightening should be carried out thus avoiding possible tension.



Compact flange in P.V.C.

- Solvent socket or threaded outlet. The threaded outlet has a half sheave and an o ring, for outlets of 2" y 3".
- The threaded outlet is served with a metal reinforcement.

Conical security flange and adaptors.

- Range manufactured by Hidroten S.A. designed with bevel seats and triangular reinforcements to offer greater security against damage through tightening.



Manufacture and guidelines:

- The NETWELL SYSTEM® technology is incorporated in its design and it is moulded by direct injection, without any type of union joint.
- Our system of Flanges and adaptors are standard in accordance with UNE-EN 1452.
- Our adaptors "BS" complys to British Standards 3505/6.
- When installing standard piping should be used according to UNE-EN 1452.

Solid flange in PPFPG and High Resistance in P.A.

- Greater resistance when tightening and in working conditions

Security plain flange in P.V.C.



- Flanges apt for plain adaptor, but with a tapered strip offering greater resistance when tightening.

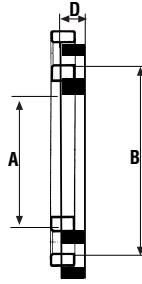
Technical abbreviations:

EPDM	Ethylene-propylene diene monomer.
EVA	Ethylene vinyl acetate.
P.A.	Polyamide.
U.-P.V.C.	Unplasticed poly vinyl.
P.P.F.G.	Polypropylene with fibre glass.
P.E	Polyethylene.

Flanges and adaptors



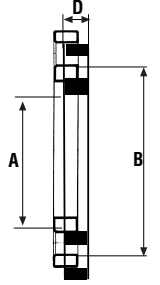
Plain flange.



CODE	Ø PIPE	MATERIAL	WEIGHT GRMS. PER UNIT	A	B	D
10025	50	PVC	248	62	110	17
10026	63	PVC	311	78	125	18
10027	75	PVC	406	92	145	19
10028	90	PVC	494	110	160	20
10029	110	PVC	614	133	180	21
10030	125	PVC	648	149	190	23
10038	140x125	PVC	810	149	210	26
10031	140	PVC	791	167	210	26
10032	160	PVC	1.073	190	240	28
10033	200	PVC	1.204	227	270	30
10142	200-PN10	PVC	1.684	235	295	34
10034	225	PVC	1.205	249	295	30
10128	250	PVC	1.790	285	350	34
10129	315	PVC	3.154	350	400	34
10037	400	PVC	4.278	439	515	50



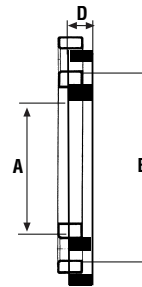
Compact flange high resistance.



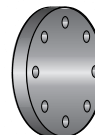
CODE	Ø PIPE	MATERIAL	WEIGHT GRMS. PER UNIT	A	B	D
10200	50	P.A.	255	62	110	20
10201	63	P.A.	330	78	125	20
10202	75	P.A.	422	92	145	22
10203	90	P.A.	514	110	160	24
10204	110	P.A.	641	133	180	26
10205	125	P.A.	672	149	190	27
10075	140x125	P.A.	840	149	210	29
10206	140	P.A.	821	167	210	29
10207	160	P.A.	1.113	190	240	30
10208	200	P.A.	1.470	227	270	30
10209	200-PN10	P.A.	1.289	235	295	34
10210	225	P.A.	1.791	250	295	36



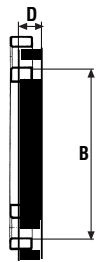
Compact flange.



CODE	Ø PIPE	MATERIAL	WEIGHT GRMS. PER UNIT	A	B	D
10015	50	PPFV	248	62	110	20
10016	63	PPFV	311	78	125	20
10017	75	PPFV	406	92	145	22
10018	90	PPFV	494	110	160	24
10019	110	PPFV	614	133	180	26
10020	125	PPFV	648	149	190	27
10070	140x125	PPFV	810	149	210	29
10021	140	PPFV	791	167	210	29
10022	160	PPFV	1.073	190	240	30
10023	200	PPFV	1.204	227	270	30
10119	200-PN10	PPFV	1.684	235	295	34
10024	225	PPFV	1.283	250	295	34



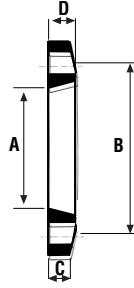
Flange cap.



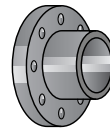
CODE	Ø PIPE	MATERIAL	WEIGHT GRMS. PER UNIT	B	D
10060	50	PVC	487	110	17
10061	63	PVC	556	125	19
10062	75	PVC	644	145	19
10063	90	PVC	472	160	20
10064	110	PVC	680	180	22
10065	125	PVC	830	190	24
10066	140	PVC	1.050	210	26
10067	160	PVC	1.470	240	28
10068	200	PVC	2.085	270	30
10069	225	PVC	1.792	295	36



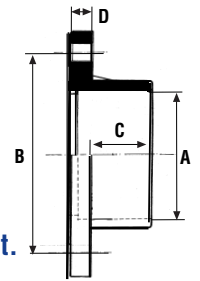
Conical security flange.



CODE	Ø PIPE	MATERIAL	WEIGHT GRMS. PER UNIT	A	B	C	D
10091	90	PVC	530	110	160	20	26
10092	110	PVC	640	134	180	22	31
10093	125	PVC	673	149	190	24	33
10094	140	PVC	821	167	210	26	35
10095	160	PVC	1.172	184	240	28	37
10096	200	PVC	1.253	228	270	30	40



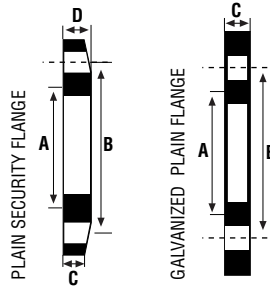
Compact flange solvent socket outlet.



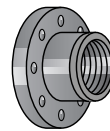
CODE	Ø PIPE A	MATERIAL	WEIGHT GRMS. PER UNIT	C	B	D
10045	50	PVC	340	31	110	18
10046	63	PVC	408	38	125	18
10047	75	PVC	544	45	145	19
10048	90	PVC	716	50	160	21
10049	110	PVC	977	61	180	23
10050	125	PVC	1.160	69	190	24
10051	140	PVC	1.467	76	210	27
10052	160	PVC	2.050	86	240	28



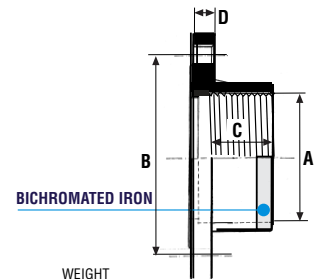
Plain security flange .



CODE	Ø PIPE	MATERIAL	WEIGHT GRMS. PER UNIT	A	B	C	D
10008	90	PVC	562	110	160	20	26
10009	110	PVC	672	133	180	22	31
10010	125	PVC	717	149	190	24	33
10011	140	PVC	885	167	210	26	35
10012	160	PVC	1.185	190	240	28	37
10013	200	PVC	1.302	228	270	30	40



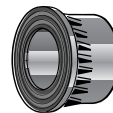
Compact flange, threaded outlet reinforced



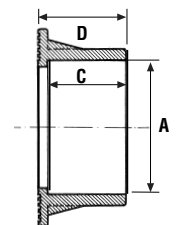
CODE	Ø PIPE A	MATERIAL	WEIGHT GRMS. PER UNIT	C	B	D
10055	1 1/2"	PVC	384	29	110	18
10056	2"	PVC	445	30	125	18
10057	2 1/2"	PVC	612	30	145	19
10058	3"	PVC	729	35	160	21
10059	4"	PVC	956	39	180	23

Galvanized plain flange.

CODE	Ø PIPE	MATERIAL	WEIGHT GRMS. PER UNIT	A	B	C	Ø HOLES	Ø HOLES
10505	50	STEEL	1.640	63	125	12	4	18
10506	63	STEEL	2.026	78	145	12	4	18
10507	75	STEEL	1.925	92	145	13	4	18
10508	90	STEEL	1.908	110	160	12	8	18
10509	110	STEEL	2.191	132	170	13	8	18
10510	125	STEEL	3.070	149	210	13	8	18
10511	140	STEEL	2.256	167	210	12	8	18
10512	160	STEEL	3.150	190	240	13	8	22
10513	200	STEEL	5.228	230	295	15	8	22
10516	250	STEEL	6.084	282	370	15	12	22
10517	315	STEEL	6.540	348	378	15	12	22



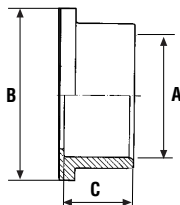
Conical security ADAPTOR.



CODE	Ø PIPE A	MATERIAL	WEIGHT GRMS. PER UNIT	C	D
10099	90	PVC	370	54	66
10101	110	PVC	482	60	67
10102	125	PVC	647	68	77
10103	140	PVC	915	73	85
10104	160	PVC	1.116	83	96
10105	200	PVC	1.675	106	114



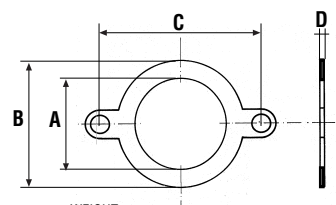
Plain adaptor.



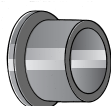
CODE	Ø PIPE A	MATERIAL	WEIGHT GRMS. PER UNIT	B	C
10130	50	PVC	62	73	31
10131	63	PVC	107	90	38
10132	75	PVC	185	106	44
10133	90	PVC	275	125	51
10134	110	PVC	497	150	60
10135	125	PVC	597	168	69
10136	140	PVC	824	188	76
10137	160	PVC	1.158	213	86
10138	200	PVC	1.598	247	106
10143	200-PN10	PVC	1.874	261	106
10139	225	PVC	1.762	274	127
10140	250	PVC	2.700	328	131
10141	315	PVC	4.816	378	164
10144	400	PVC	8.706	485	220



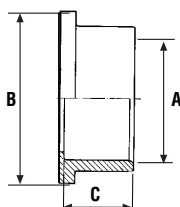
Flat gasket.



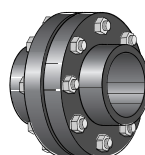
CODE	Ø PIPE A	MATERIAL	WEIGHT GRMS. PER UNIT	B	C	D
10159	50	EVA	9	71	110	3
10160	63	EVA	11	88	125	3
10161	75	EVA	15	104	145	3
10121	90	EVA	21	123	160	3
10122	110	EVA	34	146	180	4
10123	125	EVA	39	163	190	4
10124	140	EVA	51	183	210	4
10125	160	EVA	64	207	240	4
10126	200	EVA	109	240	270	5
10250	225	RUBBER	89	263	77	3
10251	250	RUBBER	141	309	92	4
10252	315	RUBBER	157	366	104	4
10253	400	RUBBER	183	378	106	5



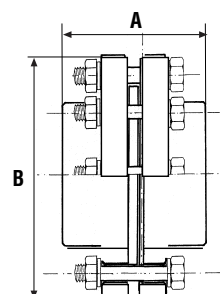
Imperial plain adaptor.



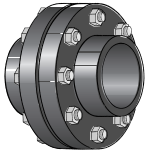
CODE	Ø PIPE A	MATERIAL	WEIGHT GRMS. PER UNIT	B	C
10402	2 1/2"	PVC	185	106	44
10403	3"	PVC	275	125	51
10404	4"	PVC	497	150	60
10405	5"	PVC	597	168	69
10406	6"	PVC	824	188	76
10407	8"	PVC	1.158	213	86



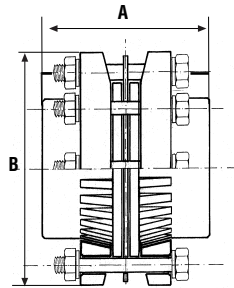
Plain flange set.



CODE	Ø PIPE	MATERIAL	WEIGHT GRMS. PER UNIT	A	B
10147	50	PVC	1.395	71	150
10148	63	PVC	1.726	87	165
10149	75	PVC	2.046	97	185
10150	90	PVC	3.278	115	200
10151	110	PVC	4.104	136	220
10152	125	PVC	4.455	152	230
10153	140	PVC	5.214	166	250
10154	160	PVC	6.298	186	285
10155	200	PVC	9.769	229	315
10117	200-PN10	PVC	11.841	242	340
10156	225	PVC	10.953	255	340
10157	250	PVC	14.319	284	399
10158	315	PVC	21.243	351	450



Conical security flange set.

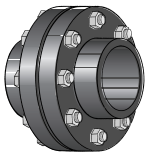


CODE	Ø PIPE	MATERIAL	WEIGHT GRMS. PER UNIT	A	B
10106	90	PVC	4.313	115	200
10107	110	PVC	4.954	136	220
10108	125	PVC	5.495	152	230
10109	140	PVC	6.414	166	250
10110	160	PVC	9.791	186	285
10111	200	PVC	11.056	229	315

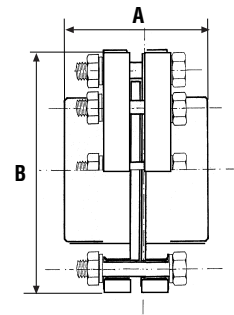
Flange sets with their own characteristics:

Generic characteristics:

- The flange set (with order of tightening incorporated), ensures that the compression of the flat gaskets in EVA (vinyl acetate Ethylene), found between the body of the valve and the flanges assure a totally watertight union.
- The thickness are sized and have symmetrical points, carefully treated to guarantee the maximum resistance.



Imperial plain set "BS"



CODE	Ø PIPE	MATERIAL	WEIGHT GRMS. PER UNIT	A	B
10457	2 1/2"	PVC	1.809	97	185
10458	3"	PVC	2.703	115	200
10459	4"	PVC	2.858	136	220
10460	5"	PVC	5.907	166	250
10461	6"	PVC	6.028	186	285
10462	8"	PVC	7.154	229	315

NETVITC® SYSTEM three pieces union

- A new range of three piece union, easily mounted with just two screws.
- Its system of double leap joints permit maximum tightness.
- Its plastic elements (PVC, PA) and other incorporated features (nuts-bolts and joints) give it a special resistance in its different working areas.
- Sizes from 90 - 160.

Uses:

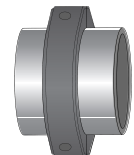
- These unions are to be used for the union of PVC piping. When gluing use an adhesive with a THF base. (*Use adhesive PVC HIDROTEN.*)

Installation:

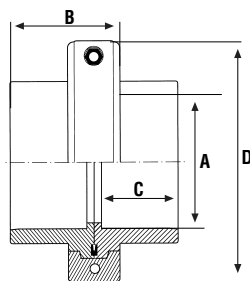
- When installing use standard piping, UNE-EN 1452.

Normative:

- Accordance with Standard UNE-EN 1452.



Union Netvitc®System.



CODE	Ø PIPE	MATERIAL	WEIGHT GRMS. PER UNIT	A	B	C	D
10327	90	PVC	1.347	90	105	51	204
10328	110	PVC	1.482	110	132	61	204
10329	125	PVC	1.593	125	150	69	251
10330	140	PVC	2.693	140	159	76	251
10331	160	PVC	3.025	160	181	86	251

and their order of tightening.

Mounting of flange.

- Align flanges prior to installation.
- An appropriate spanner should be used to tighten screws adequately as required in the instructions.
- Tighten screws in the order indicated on the flange, slowly until desired tightness is reached.
- Thoroughly clean the excess adhesive once the pipe is glued.

(Use adhesive:P.V.C. Hidroten.)

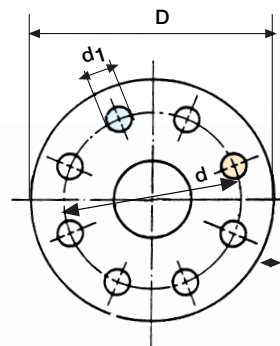
Order of tightening incorporated in the flange

Flange	Screws	Pair tightening
50	M16	28-42
63	M16	28-42
75	M16	28-42
90	M16	28-42
110	M16	28-42
125	M16	28-42
140	M16	28-42
160	M20	46-71
200	M20	46-71

Flanges for general use pipes

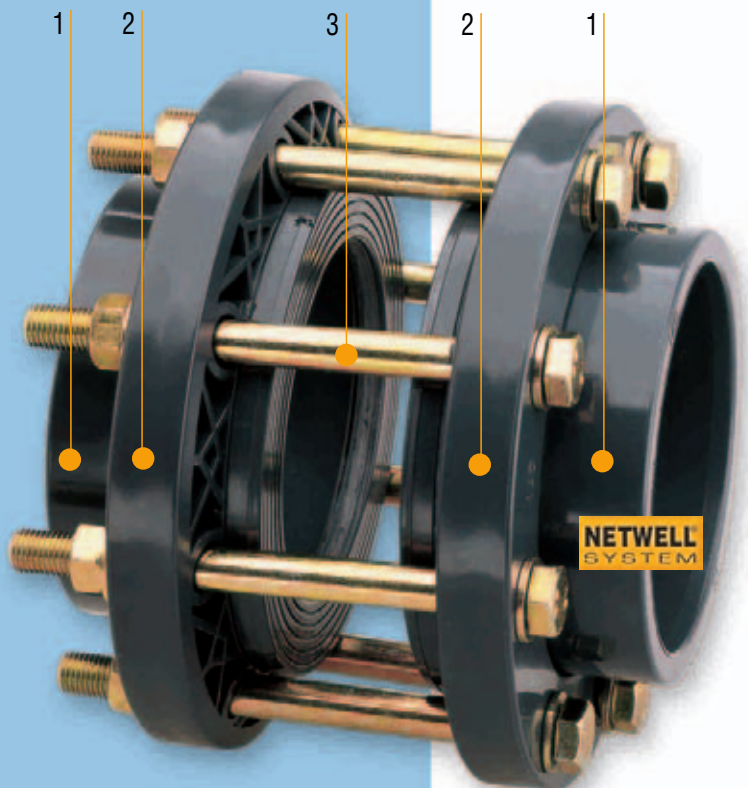
Metric series-measurements for connections. UNE 68-074-86

PN 10					
DN	D	d	d ₁	Rosca	n
50	165	125	18	M16	4
80	200	160	18	M16	8
100	220	180	18	M16	8
150	285	240	22	M20	8
200	340	295	22	M20	8
250	395	350	22	M20	12
300	445	400	22	M20	12



DN = Diameter of pipe.
 D = Exterior diameter of flange.
 d = Diameter of circumference.

d₁ = Ø of the passing holes.
 Screw = Size of screws.
 n = Number of screws required.
 PN = Nominal pressure in bar.



Nomenclature and materials

- 1.- (U-PVC) Adaptors
- 2.- (U-PVC) Flanges
- 3.- Bichromated I. screws

Characteristics:

-The exclusive **NETVITC® System** has been developed and manufactured with the purpose of offering the installer a **basic range of flanges and links in plastic** which have advantages both in the **ease of installation and the versatility of usage with piping made of different materials.** (conforming to standards), and a considerable **saving in costs and labour.** The system of flange and connection NETVITC® have a **high level of flexibility and adjustment,** reducing vibrations to a minimum.

Uses:

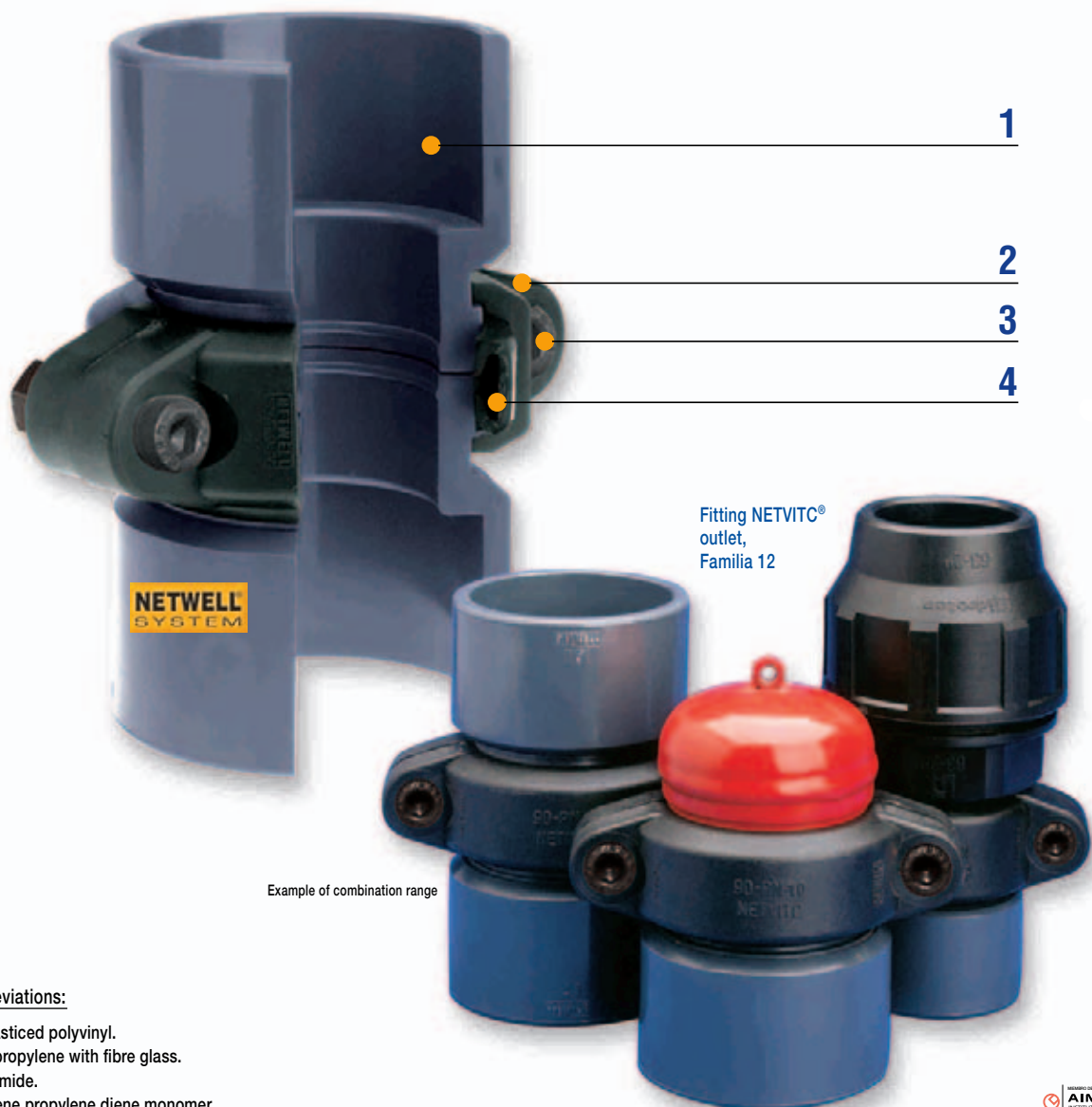
It is a system of links apt for uniting elements in PVC Y PE.

Due to its design it is flexible and can therefore be used in installations which demand mobility.

With the ideal materials

Nomenclature and materials:

- 1.- U.-P.V.C. Solvent socket coupling.
- 2.- P.A., Flange.
- 3.- Screws in INOX or black colour.
- 4.- E.P.D.M. Oring

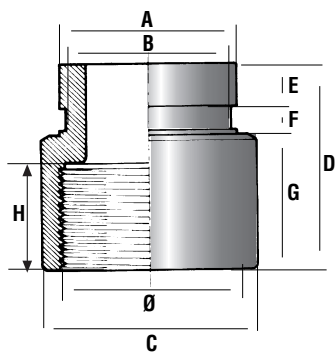


Example of combination range

Technical abbreviations:

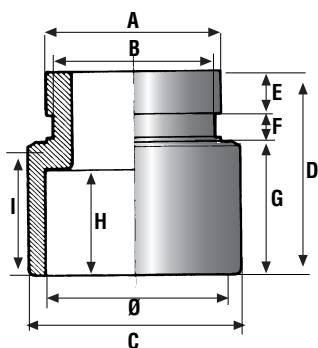
- U.-P.V.C. Unplasticed polyvinyl.
- P.P.F.G. Polypropylene with fibre glass.
- P.A. Polyamide.
- EPDM Ethylene propylene diene monomer.

Product range:



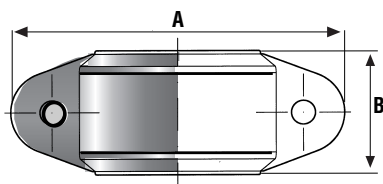
NETVITC® Sleeve, female threaded outlet.

CODE	Ø PIPE	MATERIAL	WEIGHT GRMS. PER UNIT	A	B	C	D	E	F	G	H
10n07	2"	PVC	169	61	56	75	72	16	8	48	34
10n09	3"	PVC	335	89	83	105	88	16	11	62	46
10n10	4"	PVC	630	116	110	131	105	17	11	77	43



NETVITC® Sleeve, solvent socket outlet.

CODE	Ø PIPE	MATERIAL	WEIGHT GRMS. PER UNIT	A	B	C	D	E	F	G	H	I
10n17	63	PVC	143	61	56	75	72	16	8	48	38	-
10n19	90	PVC	314	89	81	105	88	16	11	62	51	-
10n20	110-125	PVC	610	116	110	124	105	17	11	77	64	69



NETVITC® flange

CODE	Ø PIPE	WEIGHT GRMS. PER UNIT	A	B
10n32	63	285	132	50
10n34	90	420	163	49
10n35	110	580	200	54

Materials:
P.A. flanges, E.P.D.M. oring and SCREWS in INOX or BLACK COLOUR.

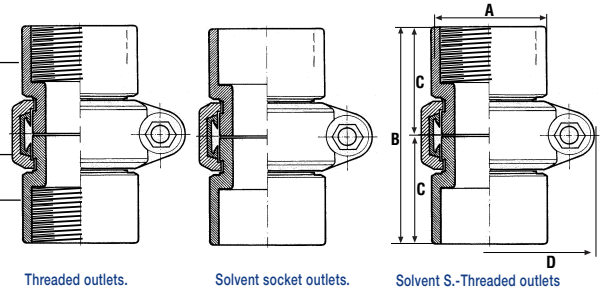
Technical abbreviations:
EPDM Ethylene propylene diene monomer.
P.A. Polyamide.
U.-P.V.C. Unplasticed poly vinyl.
P.P. Polypropylene.

A System of Advantages.

-Applicable to connections with P.V.C. outlets; metallic or with outlets suitable for polyethylene piping and options of combinations with other ranges.

Examples:

OUTLETS	A	B	C	D
2"-63	75	146	72	132
3"-90	105	178	88	163
4"-110	131-124	210	105	200



Nominal Pressure:

PN = 10 bar.

145 psi

Manufacture and Materials:

NETVITC® SLEEVES

-Manufactured entirely in P.V.C. or P.P., moulded by direct injection without union joints.

NETVITC® FLANGES

- Manufactured P.A.(Polyamide) by direct moulding.
- Sized to give maximum resistance in usage and tightening.
- Perfect assemblage with the sleeves.

NETVITC® UNIONS

- Manufactured in E.P.D.M.(ethylene, propylene diene monomer).
- Upon tightening of their fitting segments, these adapt perfectly to the internal space, and so increase the tightness of the seal with the tube.



-In relation to the internal pressure the NETVITC® union reacts giving greater sealing which increases as does the pressure.



-The configuration of the NETVITC® union assures a perfect adjustment in its fitting and grooves, obtaining by means of its elasticity improved sealing.

-In diversity of piping materials the NETVITC® union offers the maximum level of sealing.

Mounting a double NETVITC® sleeve

Quick and Easy



-We start once the first link is glued as is normal with P.V.C.

-Grease the half sheave of the union



-Introduce NETVITC® joint to the limit.



-Introduce the other link until it meets the first and proceed to centre the joint.



-Place the other part of the flange and situate the washers and screws and proceed to tighten evenly.



Pair tightening: 30 Nm

Acces. presión encolar, PVC
Acces. presión mixtos PVC
Bridas y enlaces NETVITC®
Bridas y Portabridas
Collarines toma
Collarines bisagra. PPFV
Accesorios roscados, P.P.
Acc. para tubos de polietileno
Acc. latón para tubos de polietileno
Válv. mariposa.
Válvulas de bola
Válv. de retención SYSTEM®
Válv. aspiración NETWELL®
Válv. de retención lineal.SYSTEM/NETVITC®
Válvula antirretorno de enlace
Goterros
Acces.microirrigación
Filtros
Visor de líquidos
Adhesivo PVC

PVC.Pres. glued fittings.
PVC. Pres.glued-thread fittings
NETVITC® Flange-coupling
Flanges and Adaptors
Clamp saddles.
GFRP. Hinged sleeves.
P.P. Threaded fittings.
P.P. Fittings.
Butterfly valves.
Ball valves.
SYSTEM® Check valves
NETWELL® Aspiration valves
Lineal check valve.
Check (non return) valve with spring
Drip irrigation
Micro-irrigat. fittings
Filter.
Fluids display socket
PVC. Glue and cleaner

Acc. Pression à coller, PVC
Acc. Pression mixtes PVC
Brides et unions NETVITC®
Brides et porte brides
Colliers de prise
Colliers charnière, PPFV
Accessoires filetés, P.P.
Acces. pour tuyauteries P.E.
Vanne de retenue linéal.
Vannes de retenue SYSTEM®
Vannes de aspiration NETWELL®
Robinets spheriques
Vannes à papillon.
Goutte à goutte
Acc. Micro irrigation
Filtres

hidroten®

Sistemas y Tecnología del agua/Water System Technology



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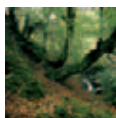
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 HIDROTEN,S.A. COLLABORATES IN THE PROTECTION OF THE ENVIRONMENT